



VEHICLE DESCRIPTION

# LINCOLN NAUTILUS

MB L17866

2021 AWD RESERVE  
5-PASSENGER  
TURBO 2.0L I-4 ENGINE  
8-SPD AUTO TRANSMISSION

EXTERIOR  
PRISTINE WHITE  
INTERIOR  
SANDSTONE PREMIUM LTHR TRIM

STANDARD EQUIPMENT INCLUDED AT NO EXTRA CHARGE

**EXTERIOR**

- CONFIGURABLE DAYTIME RUNNING LAMPS
- GRILLE - SATIN ALUMINUM
- HANDS-FREE LIFTGATE
- HEADLAMPS - ADAPTIVE LED W/SIGNATURE LIGHTING
- LED TAILLAMPS
- PANORAMIC VISTA ROOF W/ POWER SHADE
- PRIVACY GLASS
- SIDEVIEW MIRRORS AUTOFOLD/ HEATED/SIGNAL/MEMORY/ SECURITY APPROACH LAMPS

**INTERIOR**

- AMBIENT LIGHTING
- AUTO-DIMMING REARVIEW MIRR
- CARGO MANAGEMENT SYSTEM
- DUAL-ZONE CLIMATE CONTROL
- POWER TILT/TELESCOPE STEERING COLUMN
- PREMIUM LEATHER WRAPPED STEERING WHEEL W/ CRUISE, AUDIO, CLIMATE, AND MEDIA CONTROL
- SEATS - COMFORT 10-WAY PWR DRVR AND 8-WAY PWR PASS
- SEATS - REAR HEATED
- SEATS-HTD/VENTILATED FRONT W/DRIVER MEMORY

**FUNCTIONAL**

- CNCTD BLT-IN NAV(3-YR INC)
- CRUISE CONTROL
- INTELLIGENT ACCESS W/PUSH BUTTON START
- LANE-KEEPING SYSTEM
- LINCOLN CONNECT - 4G MODEM W/WIFI CAPABILITY
- RAIN-SENSING WIPERS
- REARVIEW CAMERA W/WASHER
- REVEL® AUDIO W/13-SPKRS
- SECURICODE™ KEYLESS KEYPAD
- SYNC@4 W/EVR & 13.2" SCR N
- UNIVERSAL GARAGE DOOR OPEN
- WIRELESS CHARGING PAD

**SAFETY/SECURITY**

- ADVANCETRAC WITH RSC
- AIRBAGS-DUAL-STAGE FRONT
- AIRBAGS-SIDE IMPACT/SAFETY CANOPY SIDE AIR CURTAINS
- AUTO HIGH BEAMS
- BLIND SPOT DETECTION W/CTA
- PERIMETER ALARM
- PERSONAL SAFETY SYSTEM™
- PRE-COLLISION ASSIST W/AEB
- SOS POST CRASH SYSTEM
- TIRE PRESSURE MONITOR SYS

**WARRANTY**

- 4YR/50K MILE WARRANTY
- 4YR/50K PICKUPDELIVERY SVC
- 6YR/70K MI POWERTRAIN WARR

INCLUDED ON THIS VEHICLE

(MSRP)

EQUIPMENT GROUP 200A RESERVE

OPTIONAL EQUIPMENT/OTHER

2021 MODEL YEAR	
PRISTINE WHITE	695.00
245/50R20 A/S BSW TIRES	
50 STATE EMISSIONS	NO CHARGE
18" MINI SPARE WHEEL W/TIRE	150.00
20" PRM PNT/BRT MCH ALUM WHLS	500.00
ROOF RACK SIDE RAILS-SATIN	195.00
FRONT LICENSE PLATE BRACKET	NO CHARGE

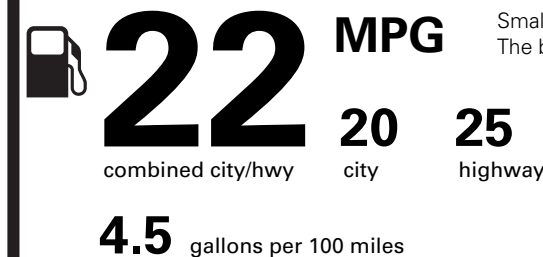
PRICE INFORMATION

BASE PRICE	\$52,045.00
TOTAL OPTIONS/OTHER	1,540.00
<b>TOTAL VEHICLE &amp; OPTIONS/OTHER</b>	<b>53,585.00</b>
DESTINATION & DELIVERY	1,095.00

EPA DOT Fuel Economy and Environment

Gasoline Vehicle

Fuel Economy

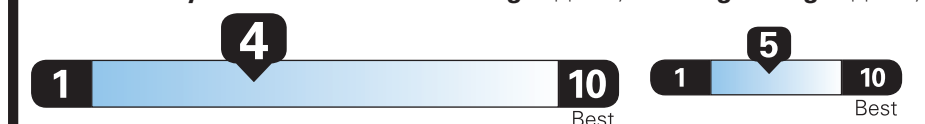


You spend **\$1,750**

more in fuel costs over 5 years compared to the average new vehicle.

Annual fuel cost **\$1,850**

Fuel Economy & Greenhouse Gas Rating (tailpipe only) Smog Rating (tailpipe only)



This vehicle emits 404 grams CO<sub>2</sub> per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy.gov.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$7,500 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.70 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fueleconomy.gov

Calculate personalized estimates and compare vehicles

Smartphone QR Code™



GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score ★★★★★

Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Crash	Driver Passenger	★★★★★
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Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

Side Crash	Front seat Rear seat	★★★★★
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Based on the risk of injury in a side impact.

Rollover	★★★★★
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Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (★★★★★), with 5 being the highest.

Source: National Highway Traffic Safety Administration (NHTSA).

www.safercar.gov or 1-888-327-4236

THE LINCOLN WAY™ APP

Your Dashboard of Services & Features



- Download the Lincoln Way app\* and you can:
- Remotely start, lock and unlock your vehicle
  - Locate your vehicle and check approximate fuel range
  - Receive vehicle health alerts

The Lincoln Connect™ modem is active and sending vehicle data (e.g., diagnostics) to Lincoln. See in-vehicle Settings for connectivity options.

\*Compatible with select smartphone platforms. Lincoln Connect service required (see App Terms for more information). Connected service and related feature functionality is subject to compatible AT&T-network availability. Evolving technology/cellular networks may affect functionality and availability, or continued provision of some features, prohibiting them from functioning. Message and data rates may apply. See your local Lincoln website for our privacy policy.

Lincoln Protect®

Insist on Lincoln Protect! The only extended service plan fully backed by Lincoln and honored at every Lincoln dealership in the U.S., Canada and Mexico. See your Lincoln dealer or visit www.LincolnOwner.com

**WARNING:** Operating, servicing and maintaining a passenger vehicle, pickup truck, van, or off-road vehicle can expose you to chemicals including engine exhaust, carbon monoxide, phthalates, and lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service your vehicle in a well-ventilated area and wear gloves or wash your hands frequently when servicing your vehicle. For more information go to www.P65Warnings.ca.gov/passenger-vehicle.

SCAN OR TEXT 2LMBL17866 TO 59173

Msg & Data rates may apply. Text HELP for help



www.lincoln.com/help/privacy-terms/

RAMP ONE		TOTAL MSRP <b>\$54,680.00</b>
<b>RA04</b>		
RAMP TWO	<b>RAIL</b>	<p>Whether you decide to lease or finance your vehicle, you'll find the choices that are right for you. See your Lincoln Dealer for details or visit www.lincolnafs.com.</p>
	ITEM #: <b>12-Z905 O/T 2</b>	

This label is affixed pursuant to the Federal Automobile Information Disclosure Act. Gasoline, License, and Title Fees, State and Local taxes are not included. Dealer installed options or accessories are not included unless listed above.

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